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FABRICATION QUALITY PLAN 11

- SCOPE:** COVERS HAND FABRICATED OPEN CELL SPONGE RUBBER PARTS OR WITH A PRESSURE SENSITIVE ADHESIVE; ENCOMPASSES HAND CUT, FORMED, LAMINATED OR BONDED FORM
- MATERIAL:** SPECIFIC RUBBER COMPOUND ORDERED
- HARDNESS:** PARTICULAR FIRMNESS ORDERED AS MEASURED ON "00" DUROMETER SCALE
- DIMENSIONS:** TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED
- THICKNESS:**

ABOVE	INCLUDING	
0.00"	0.125"	+/- .020"
0.125"	0.500"	+/- .040"
0.500"		+/- .080"
 - WIDTH & LENGTH:**

ABOVE	INCLUDING	
0.00"	3.00"	+/- .125"
3.00"	6.00"	+/- .187"
6.00"	12.00"	+/- .250"
12.00"		+/- .375"
- BONDS & LAMINATIONS:** FREE FROM VOIDS OR SEPARATIONS DUE TO INCOMPLETE VULCANIZATION OR LAMINATION
- CUTS:** FREE FROM LARGE TEARS OR BURRS CAUSED BY CARELESSNESS OR POOR WORKMANSHIP DURING FABRICATION
- ADHESIVE:** WILL TEAR CELLS OR ADHESIVE IF SEPARATION IS ATTEMPTED